MASS FLOW METER FOR GAS





Model Type: Insertion with explosion-proof type Features:

- Robust shock-resistant aluminum die-cast housing
- All medium touch parts made of stainless steel 1,4571
- Suitable as insert version from 3/4" to DN 1000
- ATEX II 2G Ex d IIC T4 (up to 120°C) upon request for ATEX approval
- Request for DVGW approval for natural gas (up to 16 bar)
- Pressures up to 50 bar (Up to 100 bar for special versions)
- Temperature range up to 180°C
- No moving parts, no wear
- Extremely powerful and easy-to-clean sensor tip
- Easy installation and pressure relief via 1/2" ball valve
- Safety ring for installation and removal under pressure
- Depth scale for accurate installation

The MA series is a mass flow meter designed specifically for gas flow measurement. It is the most modern flow meter that can be used even for gases with low specific gravity and is equipped with the most technology among flow meters to realize higher precision and boast an error rate of 0.1%. It can be applied to a wide range of industries such as power plants..

Measuring range Up to 50 Nm/s, Low speed version Up to 92.7 Nm/s, Standard version Up to 185 Nm/s, Max version Up to 224 Nm/s, Max version Up to 225 M of m.v. ±0.3% of fs. Referred to ambient temperature 22°C ±2°C, System pressure 6 bar Repeatability 0.25% of m.v. in case of correct mounting (mounting aid, position, inlet section) Measuring principle Thermal mass flow sensor 190 < 3 s Operating temperature range probe tube/display unit Adjustment possibilities via display, external hand-held meter Pt 500, PC Service Software, remote diagnosis Adjustment possibilities via external device DS Gas type Gas type Outputs Outputs Outputs Outputs Character of max version Up to 50 Nm/s, Landard version Up to 50 Nm/s, Max version Up to 6 mx. ±0.3% of fs. Outputs Character of mx. ±0.3% of fs. Additional average value calculation: Profitbus DP Profinet 2 x 420 mA, pulse/alarm, error codes and so on Additional average value calculation: Protection class IP 67 Material Housing aluminum die cast, probe tube stainless steel 1,4571		Specifications		
(f.s.: of full scale) Accuracy indications Referred to ambient temperature 22°C ±2°C, System pressure 6 bar Repeatability 0.25% of m.v. in case of correct mounting (mounting aid, position, inlet section) Measuring principle Response time 190 < 3 s Operating temperature range probe tube/display unit Adjustment possibilities via display, external hand-held meter PI 500, PC Service Software, remote diagnosis Adjustment possibilities via external device DS 400, DS 500 Adjustment possibilities via external device DS Gas type Outputs Outputs Outputs On request, ±1.0% of m.v. ±0.3% of f.s. Referred to ambient temperature 22°C ±2°C, System pressure 6 bar Referred to ambient temperature 22°C ±2°C, System pressure 6 bar Referred to ambient temperature 22°C ±2°C, System pressure 6 bar Referred to ambient temperature 22°C ±2°C, System pressure 6 bar Referred to ambient temperature 22°C ±2°C, System pressure 6 bar Referred to ambient temperature 22°C ±2°C, System pressure 6 bar Referred to ambient temperature 22°C ±2°C, System pressure 6 bar Referred to ambient temperature 22°C ±2°C, System pressure 6 bar Referred to ambient temperature 22°C ±2°C, System pressure 6 bar Referred to ambient temperature 22°C ±2°C, System pressure 6 bar Referred to ambient temperature 22°C ±2°C, System pressure 6 bar Aduition, position, inlet section) Thermal mass flow sensor ### 190 < 3 s -40180 °C probe tube / -4070°C display unit / -40120°C for ATEX version **Proference conditions °C/F, mbar/hPa,zero-point correction, leak flow volume suppression, scaling of analogue output 420 mA, pulse/alarm, error codes and so on scaling of analogue output 420 mA, pulse/alarm, error codes and so on scaling of analogue output 420 mA, pulse/alarm, error codes and so on scaling of analogue output 420 mA, pulse/alarm, error codes and so on scaling of analogue output 420 mA, pulse/alarm, error codes and so on scaling of analogue output 420 mA, pulse/alarm, error codes and so on scaling of analogue out	Measuring range	Up to 92.7 Nm/s, Standard version Up to 185 Nm/s, Max version		
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Additional average value calculation: average value average day value Protection class IP 67	Burden	500 Ohm		
	Additional average value calculation:			
Material Housing aluminum die cast, probe tube stainless steel 1,4571	Protection class	IP 67		
	Material	Housing aluminum die cast, probe tube stainless steel 1,4571		

MA570 MASS FLOW METER FOR GAS





Model Type: Flange & Thread with explosion-proof type Features:

- MA570 comes with an integrated measurement section
- Measurement section available in Flange version or R resp
- NPT threads. Detachable measuring head
- Measuring section allows quick and easy removal of the measuring device for calibration or cleaning purposes, during which time the measuring section is sealed with a closing cap (accessory)
- Screwing with a centering device ensures that the sensor is accurately centered when screwing the sensor into the measuring section and gives a precise position to the flow cut-off, avoiding unnecessary measurement glitches

The MA series is a mass flow meter designed specifically for gas flow measurement. It is the most modern flow meter that can be used even for gases with low specific gravity and is equipped with the most technology among flow meters to realize higher precision and boast an error rate of 0.1%. It can be applied to a wide range of industries such as power plants..

	Specifications		
Measuring range	Up to 50 Nm/s, Low speed version Up to 92.7 Nm/s, Standard version Up to 185 Nm/s, Max version Up to 224 Nm/s, High speed version		
Accuracy : accuracy class (m.v.: of meas. Value) (f.s.: of full scale)	$\pm 1.5\%$ of m.v. $\pm 0.3\%$ of f.s. On request, $\pm 1.0\%$ of m.v. $\pm 0.3\%$ of f.s.		
Accuracy indications	Referred to ambient temperature 22°C ±2°C, System pressure 6 bar		
Repeatability	0.25% of m.v. in case of correct mounting (mounting aid, position, inlet section)		
Measuring principle	Thermal mass flow sensor		
Response time	t90 < 3 s		
Operating temperature range probe tube/display unit	-40180 °C probe tube / -4070°C display unit / -40120°C for ATEX version		
Adjustment possibilities via display, external hand-held meter PI 500, PC Service Software, remote diagnosis	Nm³/h, Nm³/min, Nl/min, I/s, ft/min, cfm, kg/h, kg/min, inner diameter, reference conditions °C/°F, mbar/hPa,zero-point correction, leak flow volume suppression, scaling of analogue output 420 mA, pulse/alarm, error codes and so on. scaling of analogue output 420 mA, pulse/alarm, error codes and so on		
Adjustment possibilities via external device DS 400, DS 500	Gas type		
Outputs	Standard: Modbus RTU, 420 mA activ (not galv. isolated), galvanically isolated pulse (pulse weight freely selectable), alarm relais (max. 48 VDC, 0.5A) Optional: 2 x 420 mA outputs galvanically isolated Ethernet Interface (Modbus/TCP) Profibus DP Profinet 2 x 420 mA outputs passive M-Bus		
Burden	500 Ohm		
Additional average value calculation:	for all parameters freely adjustable from 1 minute up to 1 day, e. g. 1/2 hours average value, average day value		
Protection class	IP 67		
Material	Housing aluminum die cast, probe tube stainless steel 1,4571		





Model Type: Flange & Thread type Features:

- Digital interface enables connection to advanced systems such as energy management systems, building management systems, SPS, etc.
- Easy and inexpensive installation
- Units freely selectable via key on display m³/h, m³/min, l/min, l/s, kg/h, kg/min, kg/s, cfm
- Compressed air counter up to 1.999.999.999 m³. Resettable to "0" via keypad
- Analog output 4 ... 20 mA, pulse output (galvanically separated)
- High measurement accuracy even at low measuring ranges (ideal for leak measurements)
- Very small pressure loss
- Calorimetry principle, no additional pressure and temperature measurement required, no mechanically moving parts

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		Specifications		
Parameters	$\mbox{m}^3/\mbox{h, l/min (1000 mbar, 20°C)}$ in case of compressed air resp. Nm³/h, Nl/min (1013mbar, 0°C) in case of gases			
Units adjustable via keys at display	m³/h, m³/min,	l/min, l/s, ft/min, cfm, m/s, kg/h, kg/min		
Measuring principle	Calorimetric m	easurement		
Sensor	Thermal mass	flow sensor		
Measuring medium	Air, gases			
Gas types adjustable via external device DS 400, DS 500, PI 500	air, nitrogen, argon, nitrous oxide, CO2, oxygen			
Accuracy: (m.v.: of meas. value) (f.s.: of full scale)	± 1.5 % of m.v. ± 0.3 % of f.s. on request ± 1.0 % of m.v. ± 0.3 % of f.s.			
Operating temperature	-3080 ℃			
Operating pressure	up to 16 bar / optional up to PN 40			
Digital output	RS 485 interface, Modbus-RTU, M-Bus (optionally)			
Analogue output	420 mA for m³/h resp. l/min			
Pulse output	1 pulse per m³ resp. per liter galvanically separated			
Power supply	1836 VDC, 5 W			
Burden	<500Ω			
Housing	Thread type	Polycarbonate		
	Flange type	Polycarbonate (IP 65)		
Measurement section	Thread type	Stainless steel, 1.4301 or 1.4571		
	Flange type	Stainless steel, 1.4571		
	Thread type	: R 1/4", R 1/2", R 3/4", R 1", R 1 1/4", R 1 1/2", R 2" external thread.		
Mounting section	Flange type	Weld neck flange according to DIN EN 1092-1, Groove-faced and tongue-faced on request		

MA500 MASS FLOW METER FOR GAS





Model Type: Insertion type Features:

- RS 485 interface, standard Modbus-RTU
- Included temperature measurement
- Integrated display for m3/h and m3
- Available from 1/2" to DN 1000
- Easy installation under pressure
- 4..20mA analog output for m3/h resp. m3/min
- Pulse output for m3 or M-Bus (optional)
- Adjustable inside diameter via keypad
- Consumption counter can be reset
- Grounding possible via key on display: reference condition, °C and mbar, 4 ... 20 mA scaling, pulse weight

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	Specifications		
Parameters	m³/h, l/min (1000 mbar, 20°C) in case of compressed air resp. Nm³/h, Nl/min (1013mbar, 0°C) in case of gases		
Units adjustable via keys at display	m³/h, m³/min, l/min, l/s, ft/min, cfm, m/s, kg/h, kg/min, g/s, lb/min, lb/h		
Adjustable via keypad	Diameter for volume flow calculation, counter resettable		
Sensor	Thermal mass flow sensor		
Measuring medium	Air, gases		
Gas types are adjustable over cs service software or CS data logger	air, nitrogen, argon, helium, CO2, oxygen, vacuum		
Accuracy: (m.v.: of meas. value) (f.s.: of full scale)	± 1.5 % of m.v. ± 0.3 % of f.s. on request ± 1.0 % of m.v. ± 0.3 % of f.s.		
Operating temperature	-30110 °C probe tube -3080 °C housing		
Operating pressure	-1~50 bar		
Digital output	RS 485 interface, Modbus-RTU (Optional; Ethernet-interface PoE, M-Bus)		
Analogue output	420 mA for m³/h resp. l/min		
Pulse output	1 pulse per m³ or per liter galvanically separated. Pulse value can be set on the display, Alternatively the pulse output can be used as an alarm relay.		
Power supply	1836 VDC, 5 W		
Burden	<500Ω		
Housing	Polycarbonate (IP 65)		
Probe tube	Stainless steel, 1.4571 Mounting length 220mm, Ø 10mm		
Mounting thread	G 1/2"		
Ø Casing	65mm		
Mounting position	Any		





Model Type: Flow Monitor Controller Features:

- 3.5" graphic display easy to use with touch screen
- Plug-in system: all wired and ready
- 2 alarm contacts (230VAC, 3A)
- Freely adjustable pre-alarm main alarm
- Alarm delay can be set for each alarm
- 4 ... 20 mA analog output
- Optional: Ethernet and RS 485 interface (Modbus protocol)
- Option: Web Server

The DS 400 controller is a mass flow meter controller specifically designed to externally display the local flow display in which the MA series mass flow meter is installed.

Specifications			
Dimensions	118 x 115 x 98 mm IP 54 (wall housing) 92 x 92 x 75 mm (panel mounting)		
Inputs	2 digital inputs for HA 510 resp. MA 500/520		
Interface	USB interface		
Power supply	100240 VAC, 50~60 Hz		
Accuracy	Please see MA500		
Alarm outputs	2 relays, (pot. – free)		
Data logger	100 million measuring values start/stop time, measuring rate freely adjustable		
2 additional sensor inputs	For connection of pressure sensors, temperature sensors, clamp-on ammeters, third-party sensors with 420 mA 0 to 10V, Pt 100, Pt 1000		

	Flow MA500 for compressed air (ISO 1217: 1000 mbar, 20℃)					
Inne	er diameter of p	pipe	MA500 Standard (92.7 m/s)	MA500 Max. (185.0 m/s)	MA500 High Speed (224.0 m/s)	
Inch	mm		Measuring range m³/h (cfm)	Measuring range m³/h (cfm)	Measuring range m³/h (cfm)	
1/2"	16.1	DN15	759 l/m	1516 l/m	1836 l/m	
3/4"	21.7	DN20	89 m³/h	177 m³/h	215 m³/h	
1"	27.3	DN25	148 m³/h	294 m³/h	356 m ³ /h	
1 1/4"	36.0	DN32	266 m³/h	531 m³/h	643 m ³ /h	
1 ½"	41.9	DN40	366 m³/h	732 m³/h	886 m³/h	
2"	53.1	DN50	600 m ³ /h	1197 m³/h	1450 m³/h	
2 ½"	68.9	DN65	1028 m³/h	2051 m ³ /h	2484 m³/h	
3"	80.9	DN80	1424 m³/h	2842 m³/h	3441 m³/h	
4"	110.0	DN100	2644 m ³ /h	5279 m ³ /h	6391 m³/h	
5"	133.7	DN125	3912 m ³ /h	7808 m³/h	9453 m³/h	
6"	159.3	DN150	5560 m³/h	11096 m³/h	13436 m³/h	
8″	200.0	DN200	8785 m³/h	17533 m³/h	21229 m³/h	
10"	250.0	DN250	13744 m³/h	27428 m³/h	33211 m ³ /h	
12"	300.0	DN300	19814 m³/h	39544 m³/h	47880 m³/h	